

SOUTH PRODUCTION NOTES

July 3, 2014
Afternoon Shift

BASF EMPLOYEES
62 Last Recordable
367 Last Lost Time

#1 MED / AI 5655:

Continue on. Move dried bags to #4 RC for calcining, then any calcined bags can move to 3rd floor (west pfaudler for Cr 5655 SNAP).

Midnight shift: Continued on. Move dried bags to #4 RC for calcining, then any calcined bags can move to 3rd floor (west pfaudler for Cr 5655 SNAP)

Day shift: Continued on.

Afternoon shift:

#1 RC / AI 5655:

HOLD. Calciner and Dryer are shut down for many maintenance issues.

Midnight shift: Contractor to start working on calciner drum (needs re-trained)

Day shift: No change.

Afternoon Shift:

Exhaust to Trimer

#2 MED line/ Cu-0860:

Line has been down...Bodmann will oversee batches when restarting (shooting for Thursday 2nd shift)

Midnight shift:

Day Shift: John Bodmann will advise on mixing instructions for the next batch.

Afternoon Shift:

#2 RC/ Cu-0860:

Out of feed...when running again, please be sure to feed bags in batch order.

Midnight Shift:

Day shift: Sampled batch that was ran yesterday. Adjusted batch to be made today.

Afternoon shift:

Exhaust to F1

TANK 7 / AMT for D-1799 NAQ done:

Empty

Midnight shift: Tank was rinsed out Tuesday afternoon.

Day shift: No change.

Afternoon Shift: No change.

Old Pfaudler D-1799 NAQ done:

Done. rinsed pfaudler, weigh tank and lines.

Midnight Shift: Done...we have one contaminated bag from lot 10 / SS 1. Will need to hand pick the contaminated bag...will coordinate this with Grodecki.

Day Shift: No change.

Afternoon Shift: No change.

#3 MED / D-0702:

Should be able to start mixing on second shift.

Midnight Shift: Should finish cleaning Dryer tonight.

Day shift: Finished dryer and running AL oxide sand through entire system.

Should be able to start mixing on second shift.

Afternoon Shift:

#3 RC / D-0702:

Running AL oxide sand through calciner. The screener was changed over.

When finished set up discharge for D-0702 and try to light the calciner by Friday morning.

Midnight shift:

Day shift: Changed over the screener and are running AL Oxide through the calciner.

Afternoon Shift:

CTO is down.

#4 RC / AI-5655:

Trying to get calciner up and running for AI 5655 (using #4 RC while repair work continues on #1 RC)

Midnight Shift:

Day shift: Relit calciner after blanket issue was resolved. Coming up to temperature.

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Had off and on issues in the past few days with roton blocking up and getting spillage from under-side of calciner drum on feed end. Only use Phibrotech copper and will be discharged into a 120 bag.

Midnight Shift:

Day shift: Continued on. Still having off and on issues with the roton blower.

Afternoon shift:

Exhaust to 5A DC

#6 RC / Clean for Spheres:

Will need to put screener back together and get the line set up before starting.

When starting back up, do not use burner #9 per Elliott.

Midnight shift: No activity. Calciner drum, dryer belt and sly scrubber all shut down.

Day Shift: No change.

Afternoon shift:

Exhaust to Sly Scrubber

PK Blender / Hold for Pill Mix:

PK and building 9 cleaned. **HOLD**

Midnight Shift:

Day shift: No change.

Afternoon shift:

New Pfaudler / Cr-5655 SNAP:

We will be ready to make the first impregnation after making up a chrome tank in building 9. We need to make sure all batches are dried before going into shut down. We cannot let this material sit in totes wet.

Midnight shift:

Day shift: Finished setting up the pfaudler and put the lid on. Also rinsed the totes out. When we start up and begin to draw up chrome from building 9 we need to have 2 people involved for the first few batches. One in building 9 and one on the second floor of building 31 to monitor for any leaks from the chrome system.

Afternoon Shift:

Abbe Blender:

HOLD. Waiting on next run.

Midnight shift: Hold.

Day shift: HOLD

Afternoon Shift: Hold

National Dryer / Cr 5655:

Can be lit on second shift to be ready for pfaudler batches.

We need to make sure that

Midnight Shift:

Day shift: No change. Will need to be lit and ready for batches off of the pfaudler.

Afternoon Shift: No activity.

Tower 3 / Cu-0860:

Midnight Shift:

Day shift: Done.

Afternoon shift:

Tower 6 / Cu-0860:

Will need to be washed down after unloading and reloaded with E-474. Work order is in to re-install shieves when available.

Midnight Shift:

Day shift: Tower is done but will still need to be unloaded(line space).

Afternoon shift:

North Screener / Cu 0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.

Midnight shift:

Day shift: Continued on.

Afternoon Shift:

South Screener / Cu-0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .

Midnight shift:

Day shift: Down late in shift due to the hoist needing to be repaired.

Afternoon Shift:

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.

Midnight shift: No activity

Day Shift: No change.

Afternoon shift: No activity.

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Setting up machine. A new work notification has been written to troubleshoot fuses blown out each time we engage the clutch – 934249468.

Powder for pills sometime after shut down

Midnight shift: No activity

Day Shift:

Afternoon shift: Repairs were completed.

TK #2 / V 2010:

Had issues loading saggars. Operators to use improved PPE (racal, papr). Bag was supported over cart frame, bag opened and material slowly entered cart with little/no dusting. Top saggars also not being loaded (keep in place, only empty).

Midnight shift:

Day Shift: Finished loading material about 9am. Continued to unload.

Afternoon shift:

Miscellaneous:

See email:

Part of parking lot across from LIB is blocked off for line painting on Saturday.

Vertical dust collector – Ameriwaste will be taking down clean side duct work and cleaning top of dust collector and duct (Wednesday / Thursday).

Maintenance is still working on roto-lock. Once all is done – bags can be re-installed.

Work Orders:

*Work notification written to have contractor set up the New Pfaudler for the upcoming Chrome run.

*Work notification written to have electrician look at #2664 Horne Machine – Table error.